

## Case History

Alaska



2-5/8" Aluminum Billet Inside of 3-1/2" tubing  
Tag @ 11,225

Mill to 11,230 (5' total of billet)

Total time was 1 hour 46 minutes

1.6 BPM 2100 PSI

2.74 OD stab on top of motor

2-1/8 OD motor (+/- 400 RPM)

No stall until tagging tubing below billet.

Did not "smear" Aluminum

(Previous experience with usual junk mills resulted in motor stalls and mill face plugged with Aluminum)