



This SXR Reamer has a pilot diameter of 3.530" and three steps of .070" on diameter each out to 3.750". Using HPI (hot pressed impreg) inserts brazed into the steel body.

The first two jobs it was used on was motor/CT with fluid. The 13 Chrome NO-Go Profile was opened in about 3 hours each.

The third job was done using a Mac-Drill and Nitrogen in two runs of 8 hours each. E-Line MIT confirmed that the third nipple was opened to 3.750" except for the bottom 1".

The SXR measured as new.